

FIG. 2

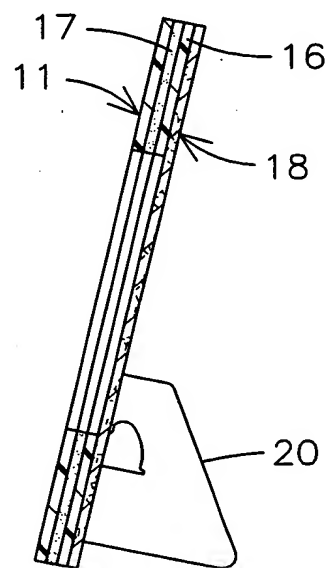


FIG. 3

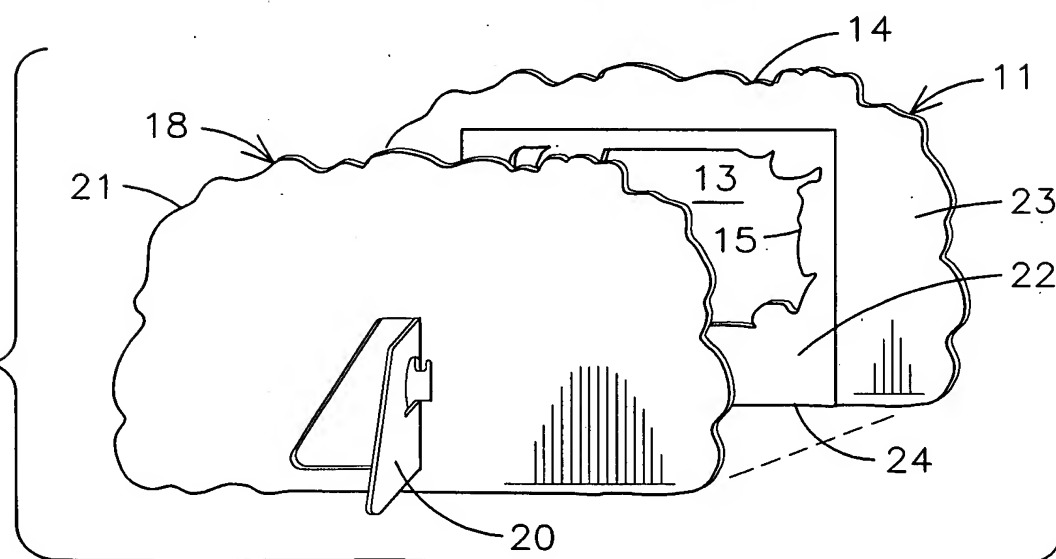
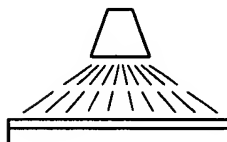
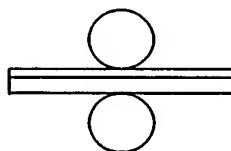
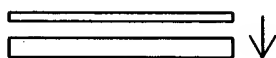
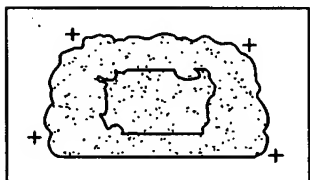
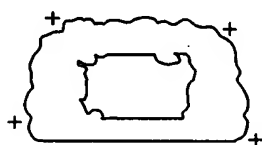
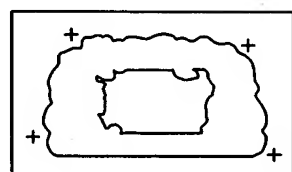


FIG. 4A

FIG. 4B

FIG. 4



PREPARE BORDER ART AND
REGISTRATION MARKS WITH PSA
BACKING

25

MAKE DIGITAL CUT PATH IN
COMPUTER (FRONT) FOR CNC
CUTTER

26

MAKE DIGITAL CUT PATH IN
COMPUTER (BACK) FOR CNC
CUTTER.

27

FLOOD COAT FRONT OF
PREPARED ART

28

ATTACH TO POLYMER SHEET

30

SQUEEZE ROLL

31

APPLY UV LIGHT

32

A

FIG. 4A

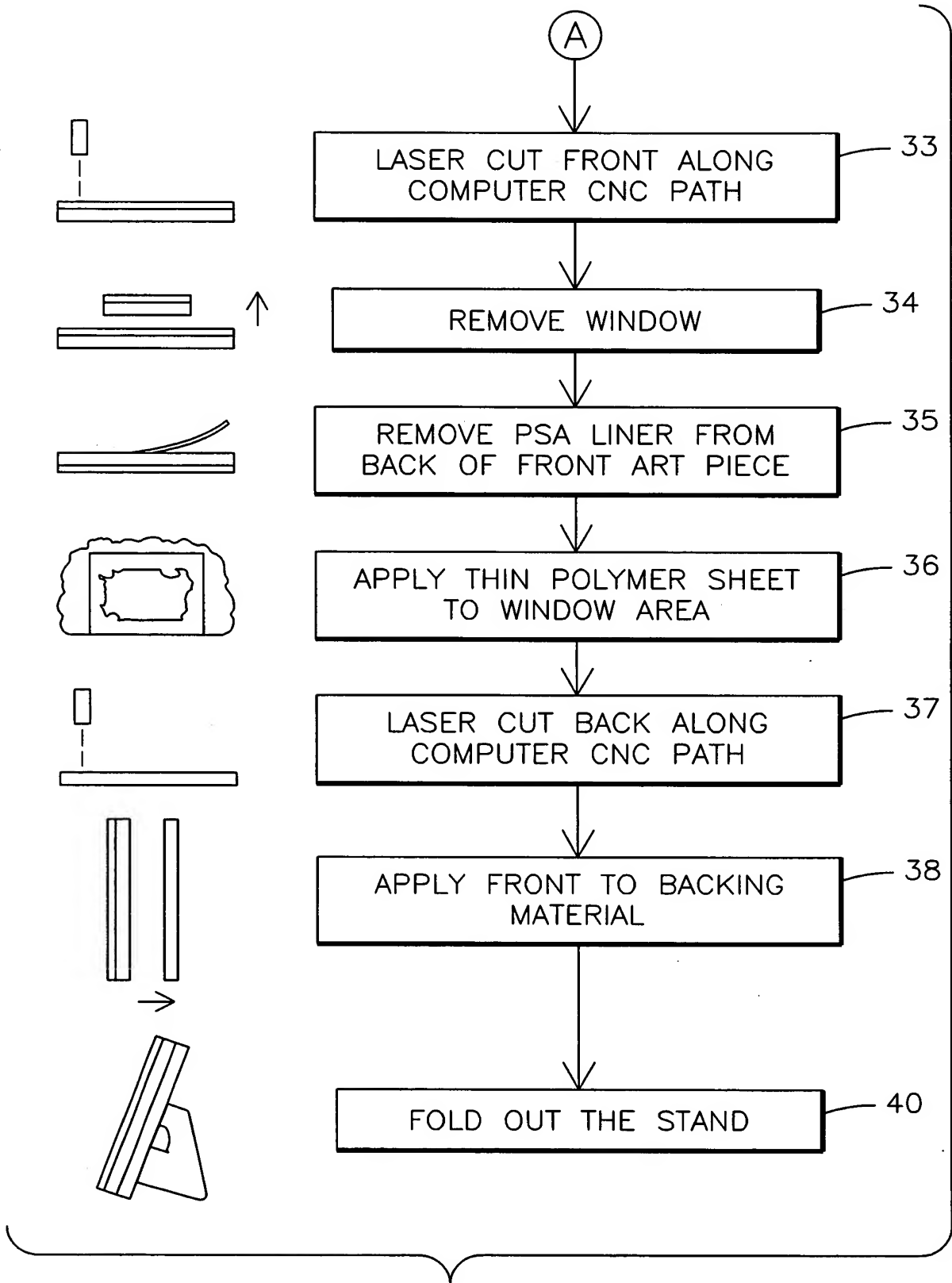


FIG. 4B